## Fuel briquettes from rose residue in Ethiopia

### 10 Jan 2019, Ir. E.R.P. Keijsers







### Aim

The project aim is to develop a business plan for converting rose residue into marketable briquettes in Ethiopia. Other aims include determining market demand for fuels and how to efficiently process the residue into good quality briquettes.

#### Main drivers

- Accumulating residues from rose cultivation
- Deforestation because of charcoal production





### Team

- Soil & More Ethiopia
  - Ahmed Hussen
  - Aart van de Bos
- WFBR:
  - Wolter Elbersen
  - Edwin Keijsers

- TALO Projectmanagement BV
  - Ger Bal

- HAS Den BoschUniversity of Applied Science
  - Rob Bakker
  - Rene Schoorl
  - Luc van Bommel
  - Romein Houwink





# Workplan

- Student recruitment
- Start meeting between all partners (partly Skype)
- Three months stay in Ethiopia at Soil and More of two students from HAS
  - Biobased technology student
  - Business student
- Supervision by WFBR and HAS (incl. visit)
- Final meeting to recapitulate results (partly Skype)





### Hurdles

The ownership/use of the industrial site of Soil & More Ethiopia is debated by the local authorities. Access to the plot is denied. Access to the existing rose residues was thereby prohibited.

Practical tests could not be performed in Ethiopia, because of the problem described above and bureaucracy. Some trials were performed back in the Netherlands.





### Current status

To co-ordinate with the study schedule at HAS, reports will be produced in January, the final meeting will be held end of January.

The contact between Soil and More and the students in Ethiopia was several times a week. Wrap up of the results with all partners will be done based on the reports.





# Three months stay in Ethiopia

#### Contacts

- Dutch Embassy
- Local authorities
- Owners of residues
  - Roses
  - Bamboo
  - Sawdust
  - Bagasse
  - Coffee
- Local experts
  - Charcoal production
  - Pellet markets









### Practical trials in Netherlands

Determination of properties of residues



Briquette trial







# Ethiopia

Hoofdstad Addis Abeba
Oppervlakte 1.104.300 km²

(0,7% water)

Inwoners 73.918.505 (2007)

105.350.020 (2017)

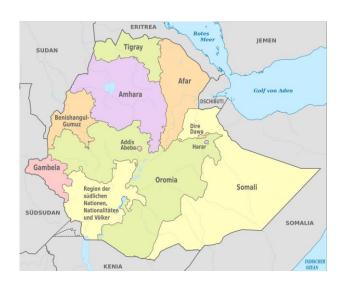
(95,4/km<sup>2</sup> (2017))

Nederland

41.543 km<sup>2</sup> [4]

(ruim 18% water)

17.084.719 (2017)[6] (411,3/km² (2017))









# Ethiopia: Current charcoal use













# Rose production













## Other raw materials







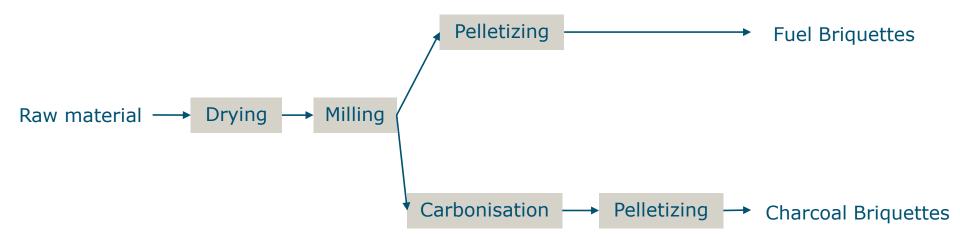








# Production process







# Production process: pelletizing







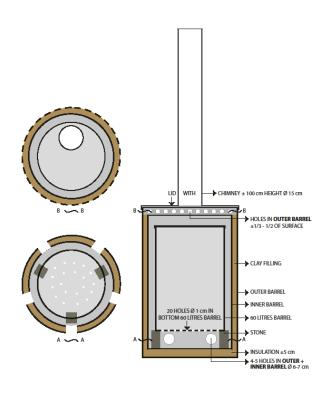






# Production process: Carbonisation

#### **CHARCOAL RETORT**











# Possible new cooperation parties

- Floriculture
- Advanced charcoal producers
- Charcoal producers near refuge camps





### Outlook

- End reports students
  - Design of briquette mill
  - Business plan

- Wrap up meeting with entrepreneurs
  - Discussion on results
  - Possible co-operations





# Thank you!





